

Message Text

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ACTION EB-07

INFO OCT-01 CIAE-00 COME-00 DODE-00 NSAE-00 USIE-00 TRSE-00

EUR-12 ERDA-05 ISO-00 SSO-00 MC-02 ACDA-07 /034 W

-----201701Z 117167 /43

O 201655Z JAN 77

FM USMISSION OECD PARIS

TO SECSTATE WASH DC IMMEDIATE 5014

C O N F I D E N T I A L OECD PARIS 01942

EXCON

E.O. 11652: XGDS1

TAGS: ESTC, COCOM, IT, RO

SUBJ: ITALIAN BORING AND MILLING MACHINES TO ROMANIA

I1 1091

REF: COCOM DOC (77) 50

L. URGENCY REQUEST: 8 BORING AND MILLING MACHINES WITH
NUMERICAL CONTROLS TO THE FOLLOWING END USERS FOR USE
IN PRODUCTION OF PIECES AND PARTS OF MACHINE
TOOLS (HEADSTOCK FRAMES FOR HEAVY PARALLEL LATHES AND
FOR BORING MILLS, TRAVERSED FOR HEAVY AND MEDIUM SIZE
VERTICAL LATHES, GEARBOX FRAMES FOR VERTICAL LATHES)
PARTS OF INDUSTRIAL MACHINERY (MAIN FRAME OF WINDMILL
IN WELDED-PLATE), PARTS OF MACHANICAL PRESSES FOR COLD
MACHINING OF PLATES. ETC:

PROGRESUL-BRAILA (2 MACHINES)

VULCAN (L MACHINE)

IMUAB (2 MACHINES)

YUT-BUZAU (L MACHINE)

IUG-CRAIOCA (1 MACHINE)

1 MAI (L MACHINE.

TOTAL VALUE: \$6,894,000.

2. ACCORDING TO BROCHURES, POSITIONING ACCURACY OF
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THESE MACHINES DOES NOT EXCEED PLUS OR MINUS 0.025 MM
PER LINEAR METER ON ANY AXIS. NUMERICAL CONTROLS WILL
BE GENERAL ELECTRIC MARK CENTURY 550 MBD AND 550MC
TYPE. THESE NC UNITS ARE WIRED (IE NO INTERNAL MINI-
COMPUTER EXISTS). THEY ALLOW THE MAX. (SIC) SIMUL-
TANEOUS COORDINATION OF 2 AXES FOR 550 MBD TYPE AND
THREE AXES FOR 550 MC TYPE. MINIMUM PROGRAMMABLE

INCREMENT DOES NOT EXCEED .001 MM. THESE NC UNITS ARE NOT EQUIPPED WITH INTERFACE THAT ALLOWS DIRECT ACCESS TO AN EXTERNAL COMPUTER. SOME OF THE BORING AND MILLING MACHINES WILL BE EQUIPPED WITH SIEMENS NC(SINUMERIK 550-CE TYPE). THE SIEMENS NC UNITS ARE WIRED (NO INTERNAL MINI-COMPUTER EXISTS), ALLOW MAX. SIMULTANEOUS COORDINATION OF 2 AXES AND HAVE MINIMUM PROGRAMMABLE INCREMENT NOT EXCEEDING 0.001 MM. THEY ARE NOT EQUIPPED WITH INTERFACE THAT ALLOWS DIRECT ACCESS TO AN EXTERNAL COMPUTER. BROCHURES POUCHED WALINSKY AND SCHOEDER 1/21.

3. NO REASON STATED FOR URGENCY PROCEDURE. ITALIANS HAVE ASKED THAT CASE BE SCHEDULED FOR COCOM MEETING JANUARY 25.

4. ACTION REQUESTED: US VIEWS ASAP.

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Message Attributes

Automatic Decaptioning: X
Capture Date: 01-Jan-1994 12:00:00 am
Channel Indicators: n/a
Current Classification: UNCLASSIFIED
Concepts: TOOLS, IL 1091
Control Number: n/a
Copy: SINGLE
Sent Date: 20-Jan-1977 12:00:00 am
Decaption Date: 01-Jan-1960 12:00:00 am
Decaption Note:
Disposition Action: RELEASED
Disposition Approved on Date:
Disposition Case Number: n/a
Disposition Comment: 25 YEAR REVIEW
Disposition Date: 22 May 2009
Disposition Event:
Disposition History: n/a
Disposition Reason:
Disposition Remarks:
Document Number: 1977OECDP01942
Document Source: CORE
Document Unique ID: 00
Drafter: n/a
Enclosure: n/a
Executive Order: X1
Errors: N/A
Expiration:
Film Number: D770021-1078
Format: TEL
From: OECD PARIS
Handling Restrictions: n/a
Image Path:
ISecure: 1
Legacy Key: link1977/newtext/t19770133/aaaabcmz.tel
Line Count: 78
Litigation Code IDs:
Litigation Codes:
Litigation History:
Locator: TEXT ON-LINE, ON MICROFILM
Message ID: 7be707d4-c288-dd11-92da-001cc4696bcc
Office: ACTION EB
Original Classification: CONFIDENTIAL
Original Handling Restrictions: n/a
Original Previous Classification: n/a
Original Previous Handling Restrictions: n/a
Page Count: 2
Previous Channel Indicators: n/a
Previous Classification: CONFIDENTIAL
Previous Handling Restrictions: n/a
Reference: n/a
Retention: 0
Review Action: RELEASED, APPROVED
Review Content Flags:
Review Date: 28-Feb-2005 12:00:00 am
Review Event:
Review Exemptions: n/a
Review Media Identifier:
Review Release Date: n/a
Review Release Event: n/a
Review Transfer Date:
Review Withdrawn Fields: n/a
SAS ID: 3547938
Secure: OPEN
Status: NATIVE
Subject: ITALIAN BORING AND MILLING MACHINES TO ROMANIA I1 1091
TAGS: ESTC, IT, RO, COCOM
To: STATE
Type: TE
vdkgvwkey: odb://SAS/SAS.dbo.SAS_Docs/7be707d4-c288-dd11-92da-001cc4696bcc
Review Markings:
Margaret P. Grafeld
Declassified/Released
US Department of State
EO Systematic Review
22 May 2009
Markings: Margaret P. Grafeld Declassified/Released US Department of State EO Systematic Review 22 May 2009